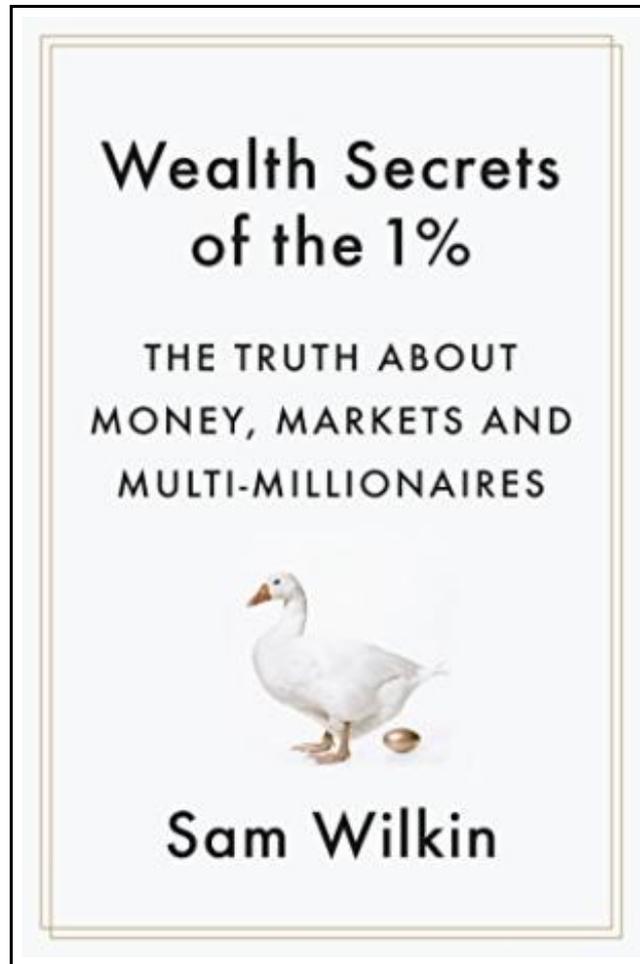


## Wealth Secrets of the 1%: How the Super Rich Made Their Way to the Top



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